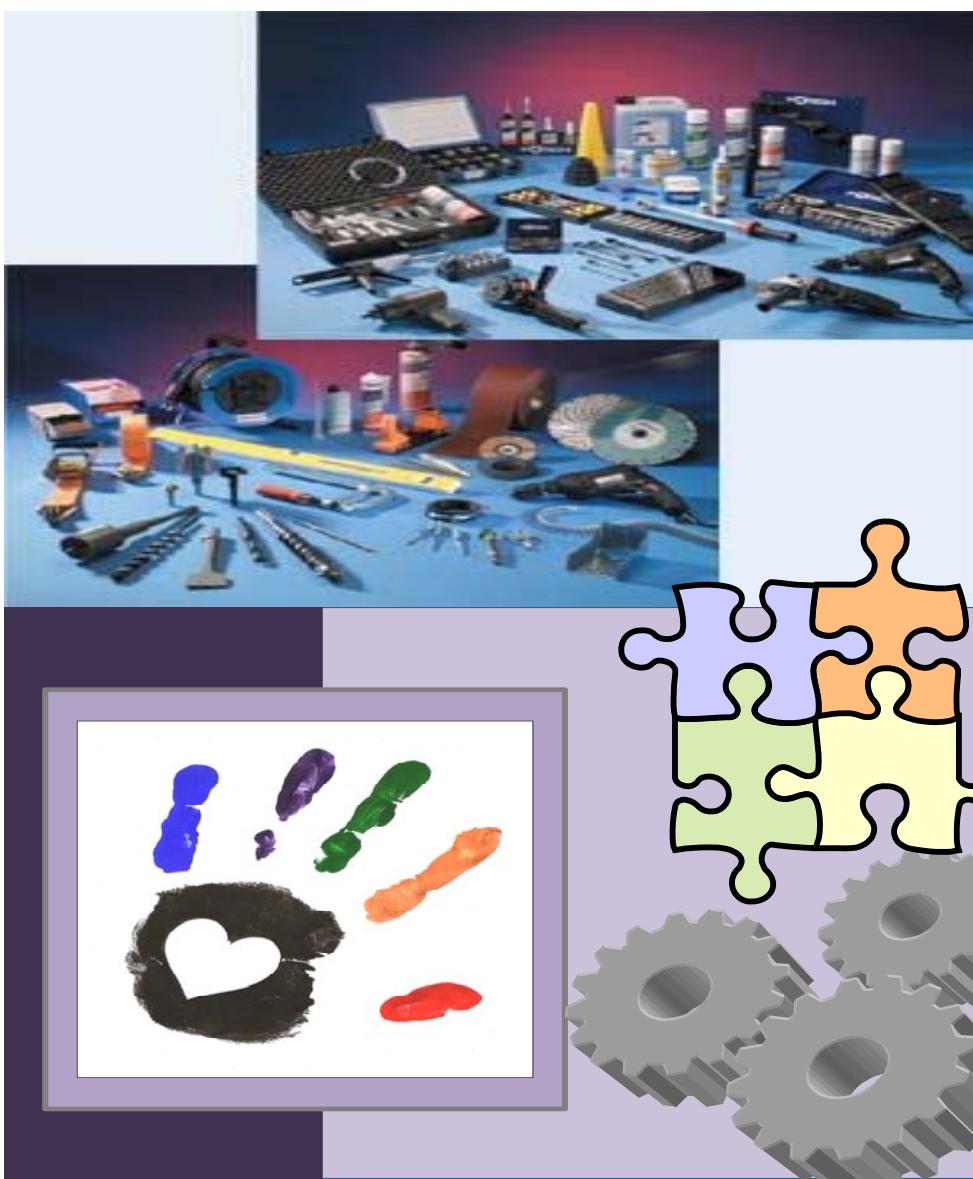


# 5S Made Easy

**Seiri, Seiton, Seiso, Seiketsu, Shitsuke**

An illustrative guide for quick understanding



## **Forward**

The 1<sup>st</sup> edition of this book incorporates the 4R (Reject, Reuse, Recover and Recycle) principle of waste management into the *Seiri* aspect of 5S. The aim is economical; to make optimal use of materials by considering items (that otherwise would have been wasted) for reuse, parts recovery or recycling.

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